

SEMKIM PAINT AND CHEMICALS INDUSTRY AND TRADE LIMITED COMPANY Document : SEMSD-01/05 First published : 04.01.2008 Revision Date : 15.03.2018 Page : 1/1

"MAGIC IN PAINTS"

# SMK-0350 SEMKYD CFA 34 X 60 PU

## DESCRIPTION

**SMK-0350** is a Coconut Fatty Acid based Short Oil Alkyd Resin and esterified with glycols.

# PRINCIPLE PROPERTIES

- ✓ Very good chemical resistance, excellent hardness
- ✓ Very high gloss and gloss retention
- ✓ Very light color and yellowing resistance

# **RECOMENDED APPLICATIONS**

- ✓ 2K PU systems
- ✓ Single Component Cellulosic systems
- ✓ Low temperature stoving systems

## **SOLUBILITY**

Solvent Type	Solubility	
Toluene	+	
Xylene	+	
White Spirit	-	
n-Buthanol	-	
Methy-Ethyl Ketones	+	
Glycol Ethers	+	

# COMPATIBILITY

Resin Type	Compatibility		
Rosin Esters	-		
Amino Resins	+		
Short Oil Alkyds	+		
Medium Oil Alkyds	-		
Long Oil Alkyds	-		
Aliphatic Hardeners	+		
Aromatic Hardeners	+		
Cellulosic Resin	+		
Polyether Polyol	-		

#### **TECHNICAL SPECIFICATIONS**

Composition			
Oil type	Coconut Fatty Acid		
Oil Lenght, %	~34%		
Solvent	Xylene		
PA Content, %	~43 %		
OH %	~3,30		
Test	Range	Method	
Non Volatile, %	60±2 %	ISO 3251	
Viscosity (25°C) Pa.s	30 - 40	ISO 3219	
Acid Value (mgKOH/g)	10 max	ISO 2114	
Color (Gardner)	3 max	ISO 4630-2	
Density (g/cm <sup>3</sup> )	1.03±0,02	ISO 2811-1	

# PACKAGING AND DELIVERY FORM

Resin is supplied in steel drum with net content of 200 Kg per drum. For the other package condition, please contact with us.

## **RECOMMENDED DRIER COMBINATIONS**

Calculeted Usage Rates SMK 0350/Amino Resin 2:1/3:1/3:2/4:1 SMK-0350/Cellulosic Resin 1:1/3:2/2:1 SMK-0350/PU Hardener 1:1/2:1 Oven Aplications Conditions 15' at 150 °C or 30' at 120 °C

## **STORAGE AND SHELF LIFE**

Store in at temperatures between 5-30 °C, wellsealed packaging, dry and well-ventilated storage, should be avoided from direct sunlight.

Storage Shelf Life – 12 months from date of production.

## **MATERIAL SAFETY**

Before handling the product , SDS of **SMK-0350** should always be read and well understood. Safety prodecures should be followed.

This document is prepared by SEMKIM authorized person. To more information please visit www.semkim.com.tr