

SEMKIM PAINT AND CHEMICALS INDUSTRY AND TRADE LIMITED COMPANY Document : SEMSD-04/05 First published : 04.01.2005 Revision Date : 30.03.2016 Page : 1/1

"MAGIC IN PAINTS"

# SMK-2302 SEMKYD S 60 W 70

## DESCRIPTION

**SMK- 2302** is a Soy Bean Oil Based Long Oil Alkyd Resin.

## **PRINCIPLE PROPERTIES**

- ✓ Very good brushability
- ✓ Excellent outdoor color durability and gloss retention
- ✓ Very good yellowing resistance
- ✓ Good through drying and hardening

## **RECOMENDED APPLICATIONS**

✓ Air drying all interior and exterior architectural finishes, primers and undercoats

### **SOLUBILITY**

Solvent Type	Solubility
Toluene	+
Xylene	+
White Spirit	+
n-Buthanol	-
Methy-Ethyl Ketones	+
Glycol Ethers	+

### **COMPATIBILITY**

Resin Type	Compatibility	
Rosin Esters	-	
Amino Resins	-	
Short Oil Alkyds	-	
Medium Oil Alkyds	+	
Long Oil Alkyds	+	
Aliphatic Hardeners	+	
Aromatic Hardeners	+	
Cellulosic Resin	-	
Phenoic Resin	-	

#### **TECHNICAL SPECIFICATIONS**

Composition		
Oil type	Soy Bean Oil	
Oil Lenght, %	~60%	
Solvent	WS	
PA Content %	%30	
Appearence	Clear	
Test	Range	Method
Non Volatile, %	70±2 %	ISO 3251
Viscosity (25°C) Pa.s	20 - 30	ISO 3219
Acid Value (mgKOH/g)	10 max	ISO 2114
Color (Gardner)	7 max	ISO 4630-2
Density (g/cm <sup>3</sup> )	0.91±0,02	ISO 2811-1

## PACKAGING AND DELIVERY FORM

Resin is supplied in steel drum with net content of 190 Kg per drum. For the other package condition, please contact with us.

#### **RECOMMENDED DRIER COMBINATIONS**

Cobalt	0.04 - 0.06 %
Zr	0.05 - 0.07 %
Calcium	0.08 - 0.10 %

- As metals in relation to 100% resin

### **STORAGE AND SHELF LIFE**

Store in at temperatures between 5-30 °C, wellsealed packaging, dry and well-ventilated storage, should be avoided from direct sunlight. Storage Shelf Life - 12 months from date of production.

### **MATERIAL SAFETY**

Before handling the product , SDS of **SMK-2302** should always be read and well understood. Safety prodecures should be followed.

This document is prepared by SEMKIM authorized person. To more information please visit www.semkim.com.tr