

SEMKIM PAINT AND CHEMICALS INDUSTRY AND TRADE LIMITED COMPANY Document : SEMSD-05/04 First published : 24.01.2005 Revision Date : 17.03.2018 Page : 1/1

"MAGIC IN PAINTS"

# SMK-3332 SEMKYD S 27 X 60

## DESCRIPTION

**SMK-3332** is a Soybean Oil Based Short Oil Alkyd Resin

## **PRINCIPLE PROPERTIES**

- ✓ Very fast drying
- ✓ High extender accepting
- ✓ High yellowing resistance
- ✓ Very good gloss and gloss retention

## **RECOMENDED APPLICATIONS**

- Very fast drying, high quality industrial primer and paints
- ✓ Hammertone paints

### **SOLUBILITY**

Solvent Type	Solubility
Toluene	+
Xylene	+
White Spirit	-
n-Buthanol	-
Methy-Ethyl Ketones	+
Glycol Ethers	+

### **COMPATIBILITY**

Resin Type	Compatibility	
Rosin Esters	-	
Amino Resins	+	
Short Oil Alkyds	+	
Medium Oil Alkyds	+	
Long Oil Alkyds	-	
Aliphatic Hardeners	+	
Aromatic Hardeners	+	
Cellulosic Resin	+	
Polyether Polyol	-	

#### **TECHNICAL SPECIFICATIONS**

Composition		
Oil type	Soybean Oil	
Oil Lenght, %	~27%	
Solvent	Xylene	
PA Content, %	~21 %	
Appearence	Clear	
Test	Range	Method
Non Volatile, %	60±2 %	ISO 3251
Viscosity (25°C) Pa.s	7 -11	ISO 3219
Acid Value (mgKOH/g)	10 max	ISO 2114
Color (Gardner)	7 max	ISO 4630-2
Density (g/cm <sup>3</sup> )	0,95±0,02	ISO 2811-1

### PACKAGING AND DELIVERY FORM

Resin is supplied in steel drum with net content of 200 Kg per drum. For the other package condition, please contact with us.

#### **RECOMMENDED DRIER COMBINATIONS**

Cobalt	0.04 - 0.06 %
Zr	0.05 - 0.07 %
Calcium	0.08 - 0.10 %

- As metals in relation to 100% resin

### **STORAGE AND SHELF LIFE**

Store in at temperatures between 5-30 °C, wellsealed packaging, dry and well-ventilated storage, should be avoided from direct sunlight. Storage Shelf Life – 12 months from date of production.

### **MATERIAL SAFETY**

Before handling the product , SDS of **SMK-3332** should always be read and well understood. Safety prodecures should be followed.

This document is prepared by SEMKIM authorized person. To more information please visit www.semkim.com.tr