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Page : 1/1

# "MAGIC IN PAINTS"

# **SMK-4320 SEMKYD TS 35 X 60 ST**

### **DESCRIPTION**

**SMK- 4320** is a Soybean Oil and Tung Oil Based Styrene modified Short Oil Alkyd Resin

## **PRINCIPLE PROPERTIES**

- ✓ Very fast drying
- ✓ Excellent hardness and flexibility
- ✓ Very good chemical and high yellowing resistance

#### **RECOMENDED APPLICATIONS**

- ✓ Hammertone Paints
- ✓ Very fast drying industrial paints

# **SOLUBILITY**

Solvent Type	Solubility	
Toluene	+	
Xylene	+	
White Spirit	+	
n-Buthanol	-	
Methy-Ethyl Ketones	+	
Glycol Ethers	+	

# **COMPATIBILITY**

Resin Type	Compatibility	
Rosin Esters	-	
Amino Resins	=	
Short Oil Alkyds	+	
Medium Oil Alkyds	+	
Long Oil Alkyds	-	
Aliphatic Hardeners	-	
Aromatic Hardeners	-	
Cellulosic Resin	-	
Phenolic Resin	-	

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### **TECHNICAL SPECIFICATIONS**

Composition			
Oil type	Soybean Oil & Tung Oil		
Oil Lenght, %	~35%		
Solvent	Xylene&Styrene		
PA %	29 %		
Appearence	Clear		
Test	Range	Method	
Non Volatile, %	60±2 %	ISO 3251	
Viscosity (25°C) Pa.s	5 -7	ISO 3219	
Acid Value (mgKOH/g)	12 max	ISO 2114	
Color (Gardner)	7 max	ISO 4630-2	
Density (g/cm³)	1.02±0,02	ISO 2811-1	

#### **PACKAGING AND DELIVERY FORM**

Resin is supplied in steel drum with net content of 200 Kg per drum. For the other package condition, please contact with us.

#### RECOMMENDED DRIER COMBINATIONS

Cobalt 0.04 - 0.06 % Zr 0.05 - 0.07 % Calcium 0.08 - 0.10 %

### **STORAGE AND SHELF LIFE**

Store in at temperatures between 5-30 °C, well-sealed packaging, dry and well-ventilated storage, should be avoided from direct sunlight.

Storage Shelf Life – 12 months from date of production.

#### **MATERIAL SAFETY**

Before handling the product , SDS of **SMK-4320** should always be read and well understood. Safety prodecures should be followed.

SEMFR-13

This document is prepared by SEMKIM authorized person. To more information please visit www.semkim.com.tr

Tel: +90 232 878 97 80 (Pbx) Fax: +90 232 878 97 83 info@semkim.com.tr

<sup>-</sup> As metals in relation to 100% resin