SEMKIM PAINT AND CHEMICALS INDUSTRY AND TRADE LIMITED COMPANY Document: SEMSD-12/02
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"MAGIC IN PAINTS"

SMK-4340 SEMKYD DCO 45 X 60 STAC

DESCRIPTION

SMK-4340 is a DCO Fatty Acid Based high Styrene&Acrylic Modified Medium Oil Alkyd Resin

PRINCIPLE PROPERTIES

- ✓ Very fast drying
- ✓ Excellent hardness and flexibility
- ✓ Very good chemical and high yellowing resistance

RECOMENDED APPLICATIONS

- ✓ Hammertone Paints
- ✓ Very fast drying industrial paints

SOLUBILITY

Solvent Type	Solubility
Toluene	+
Xylene	+
White Spirit	+
n-Buthanol	-
Methy-Ethyl Ketones	+
Glycol Ethers	+

COMPATIBILITY

Resin Type	Compatibility
Rosin Esters	-
Amino Resins	-
Short Oil Alkyds	+
Medium Oil Alkyds	+
Long Oil Alkyds	-
Aliphatic Hardeners	-
Aromatic Hardeners	-
Cellulosic Resin	-
Phenoic Resin	-

TECHNICAL SPECIFICATIONS

Composition		
Oil type	DCO Fatty Acid	
Oil Lenght, %	~45%	
Solvent	Xylene&Styrene	
PA Content, %	~25%	
Appearence	Clear	
Test	Range	Method
Non Volatile, %	60±2 %	ISO 3251
Viscosity (25°C) Pa.s	2 - 4	ISO 3219
Acid Value (mgKOH/g)	12 max	ISO 2114
Color (Gardner)	7 max	ISO 4630-2
Density (g/cm³)	1.00±0,02	ISO 2811-1

PACKAGING AND DELIVERY FORM

Resin is supplied in steel drum with net content of 200 Kg per drum. For the other package condition, please contact with us.

RECOMMENDED DRIER COMBINATIONS

Cobalt	0.04 - 0.06 %
Zr	0.05 - 0.07 %
Calcium	0.08 - 0.10 %

⁻ As metals in relation to 100% resin

STORAGE AND SHELF LIFE

Store in at temperatures between 5-30 °C, well-sealed packaging, dry and well-ventilated storage, should be avoided from direct sunlight.

Storage Shelf Life - 12 months from date of production.

MATERIAL SAFETY

Before handling the product , SDS of SMK-4340 should always be read and well understood. Safety prodecures should be followed.

This document is prepared by SEMKIM authorized person. To more information please visit www.semkim.com.tr

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